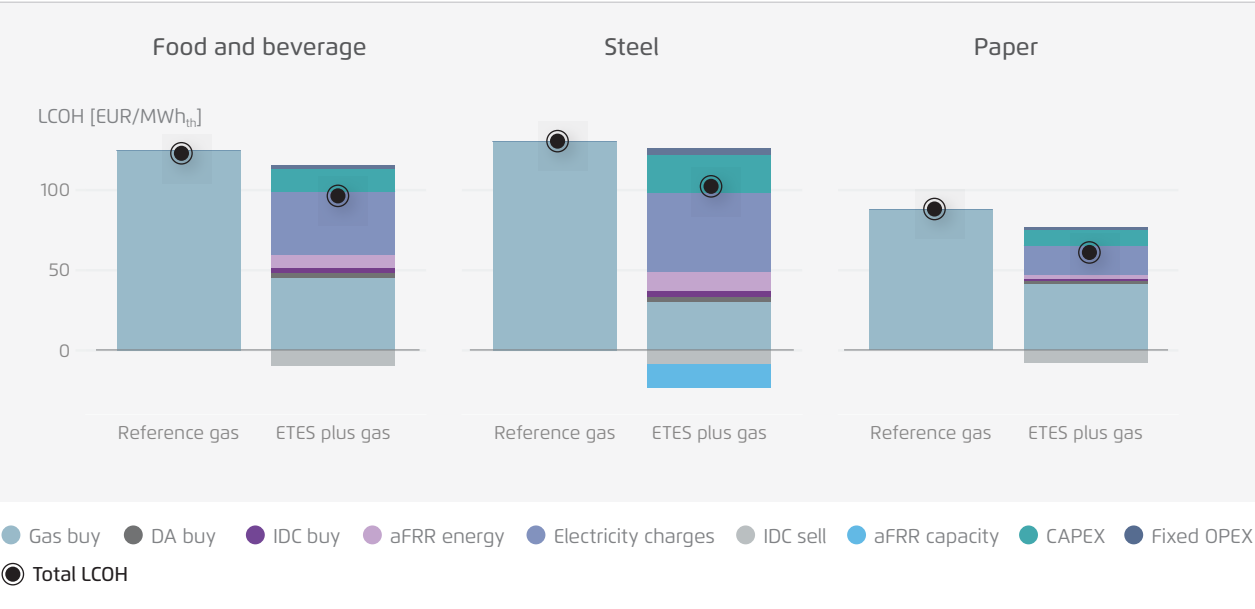
LCOH across different use cases in Germany: low-temperature steam in food and beverage sterilisation, steel heat treatment (annealing) and paper production, 2025

→ Fig. 12



Fraunhofer ISI (2026). LCOH = Levelised Cost Of Heat; DA = Day Ahead; IDC = Intraday continuous; aFRR = automatic Frequency Restoration Reserve