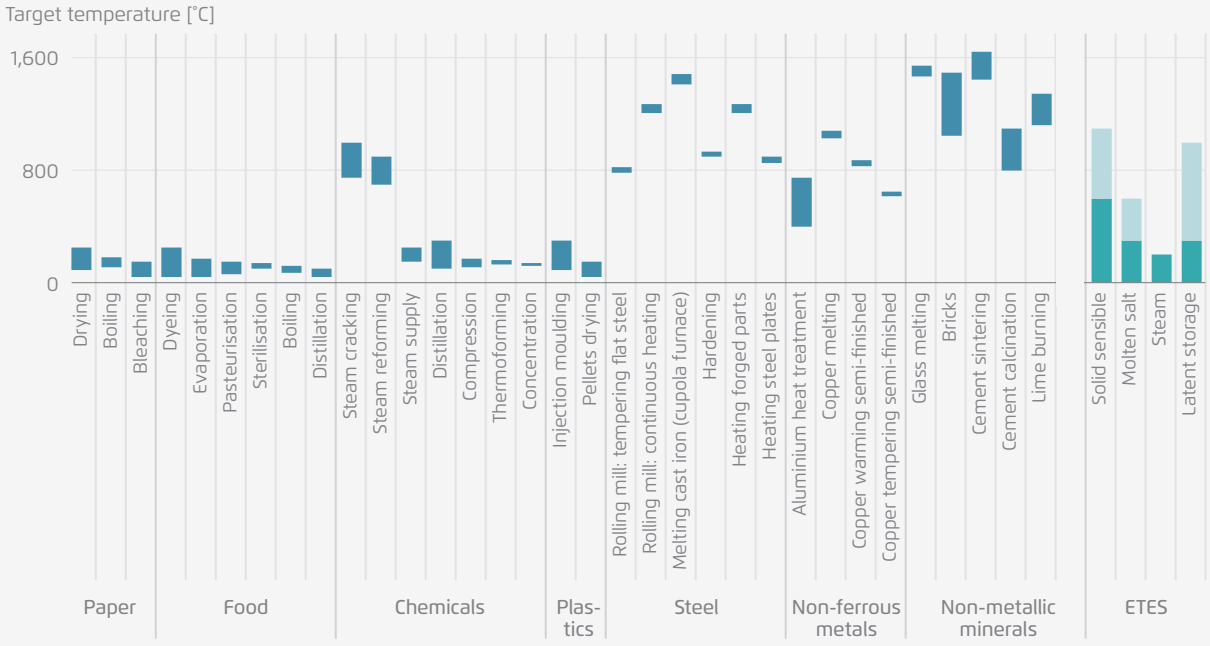
Heat requirement by process and ETES temperature range

→ Fig. 1



Fraunhofer ISI (2026)