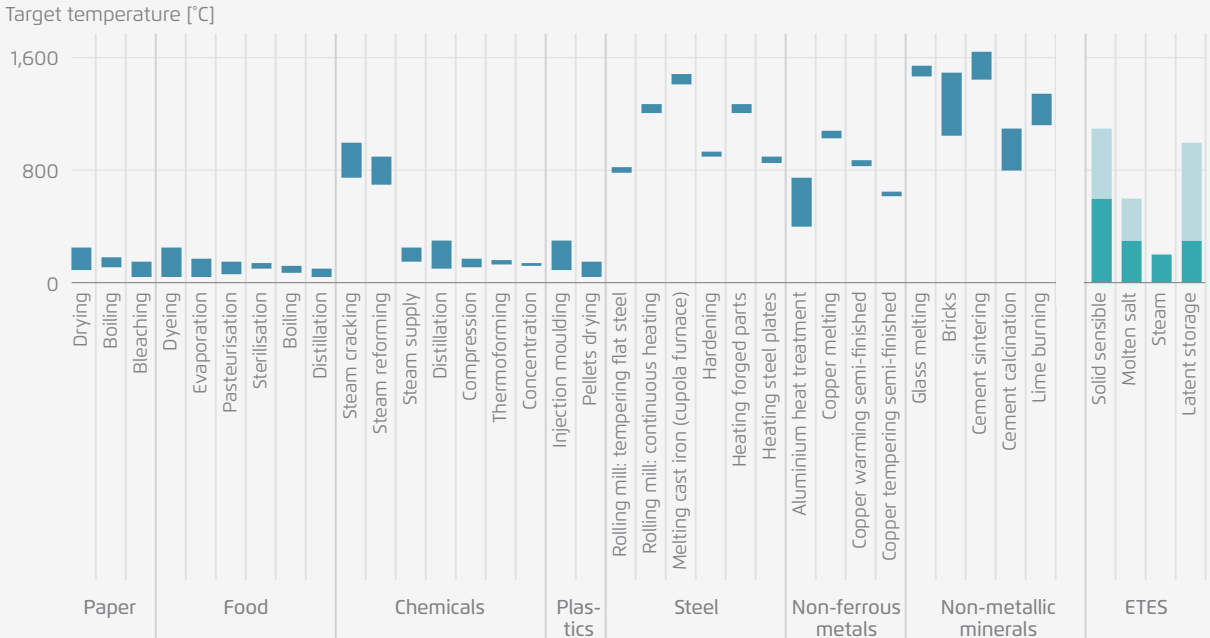
Heat requirement by process and ETES temperature range

→ Fig. A



Fraunhofer ISI (2026)